In the claims:

1. (Currently Amended) A glove, said glove made from polyvinyl chloride combined with a polyester plasticizer wherein said polyester plasticizer is based on dicarboxylic acids and poly hydric alcohols.

2. Cancelled

- 3. (Original) The glove of claim 1, further comprising a cross-linking agent.
- 4. (Original) The glove of claim 3, wherein said cross-linking agent is 2,5-dimethyl-2, 5-di (t-butylperoxy)hexane.
 - 5. Cancelled
 - 6. Cancelled
- 7. (Currently Amended) A material, said material made from polyvinyl chloride combined with a polyester plasticizer wherein said polyester plasticizer is based on dicarboxylic acids and poly hydric alcohols.
 - 8. Cancelled
- 9. (Original) The material of claim 7, further comprising a cross-linking agent.
- 10. (Original) The material of claim 9, wherein said cross-linking agent is 2,5-dimethyl-2, 5-di (t-butylperoxy)hexane.
 - 11. Cancelled
 - 12. Cancelled

13. (Currently Amended) A glove, said glove made from polyvinyl chloride combined with a nontoxic plasticizer and a cross-linking agent wherein said nontoxic plasticizer is based on dicarboxylic acids and poly hydric alcohols.

14. Cancelled

15. (Original) The glove of claim 13, wherein said cross-linking agent is 2,5-dimethyl-2, 5-di (t-butylperoxy)hexane.